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Application No. 10/628,579
After Final Office Action of October 19, 2005

Docket No.: 2901745.000007-1

AMENDMENTS TO THE CLAIMS

- 1-3. (canceled)
- 4. (currently amended) An Al-Mg alloy that has been subjected to at least one sensitization treatment conducted from 80-200 degrees C, said alloy comprising a modified AA5083 alloy containing 0.05 to 0.2% Cu, 0.3 to 0.6% Zn, and ≤0.05% Zr.

Ch 0.05 0.2%;

Zn 0.3 0.6%;

Mg 4.0-5.0%;

Mn 0.4-1.0%;

Incidental impurities; and

Al balance.

- 5. (currently amended) An Al-Mg alloy according to claim 4, further comprising Ag 0.03-0.23%.
- 6. (cancelled)
- 7. (currently amended) An Al-Mg-alloy comprising a modified AA5083 alloy containing 0.05 to 0.2% Cu, 0.3 to 0.6% Zn, and ≤0.05% Zr.

Cu 0.05 0.2%;

Zn 0.3-0.6%;

Mg 3.5 5.0%;

Mn 0.4-1.0%;

Incidental impurities; and

Al-balance,

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wherein upon being subjected to a sensitization treatment at a temperature from 80-200°C, a quaternary Al-Mg-Zn-Cu phase is formed at grain boundaries.

- 8. (cancelled)
- 9. (previously presented) An Al-Mg alloy consisting essentially of a modified AA5083 alloy containing 0.05 to 0.2% Cu, 0.3 to 0.6% Zn, <0.05% Zr, and:

Cu 0.05 0.2%;

 $z_{n-0.3-0.6\%}$

Mg-4.0 5.0%;

Mn 0.4 1.0%;

Ag-0.03-0.23% Ag;

Incidental impurities; and

Al balance.

10. (currently amended) An Al-Mg alloy consisting essentially of a modified AA5083 alloy containing 0.05 to 0.2% Cu. 3 to 0.6% Zn, and <0.05% Zr.

Cu 0.05-0.2%;

Zn 0.3-0.6%;

Mg 4.0-5.0%;

Mn 0.4 1:0%;

Incidental impurities; and

Al balance.

- 11-15. (cancelled)
- 16. (previously presented) A marine product, railcar product, dump body, chemical tank cars, cryogenic application and/or auto body panel comprising an Al-Mg alloy according to claim 4.

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17-21. (cancelled)

- 22. (previously presented) A marine product, railcar product, dump body, chemical tank cars, cryogenic application and/or auto body panel comprising an Al-Mg alloy according to claim 7.
- 23. (cancelled)
- 24. (previously presented) A marine product, railcar product, dump body, chemical tank cars, cryogenic application and/or auto body panel comprising an Al-Mg alloy according to claim 9.
- 25. (previously presented) A marine product, railcar product, dump body, chemical tank cars, cryogenic application and/or auto body panel comprising an Al-Mg alloy according to claim 10.
- 26-37. (cancelled)
- 38. (previously presented) An Al-Mg alloy according to claim 7, comprising a tau phase having an average size from about 0.1 to about 1 µm and a mass loss according to ASTM G 67 of less than about 40 mg/cm².
- 39. (previously presented) An Al-Mg alloy according to claim 38, wherein said mass loss is less than about 27 mg/cm².
- 40-41. (cancelled)
- 42. (new) An Al-Mg alloy according to Claim 9, wherein upon being subjected to a sensitization treatment at a temperature from 80 to 200 °C, a quaternary Al-Mg-Zn-Cu phase is formed at grain boundaries.
- 43. (new) An Al-Mg alloy according to Claim 10, wherein upon being subjected to a sensitization treatment at a temperature from 80 to 200 °C, a quaternary Al-Mg-Zn-Cu phase is formed at grain boundaries.

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